

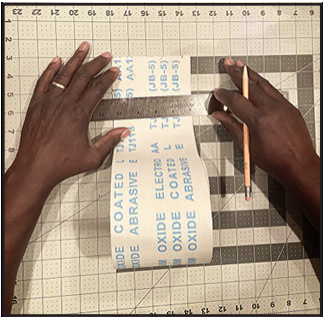
HOW TO MAKE FLAP AND ROLLING SANDERS FOR ASSISTANT TOOL 2



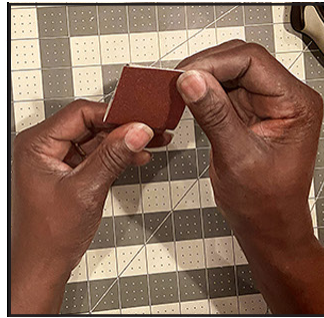
USING THE MANPA ASSISTANT TOOL 2 FOR FLAP SANDING

We recommend the sandpaper width be anywhere between 2" (50mm) and 4" (100mm) wide and 2" (50mm) high. It applies to any grit sandpaper.

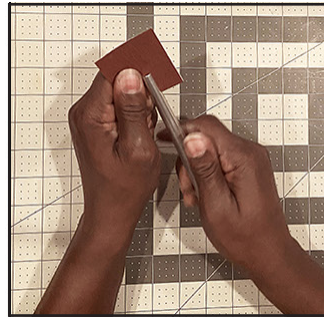
Follow the steps below to easily make your own flap sander in any grit. This process ensures the sandpaper is exposed on both sides.



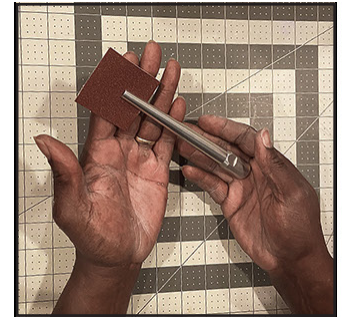
1. Cut sheet strips or a roll of sandpaper 3" (75mm) wide by 2" (50mm).



2. Fold in half to measure 1-1/2" (38mm) wide by 2" (50mm).



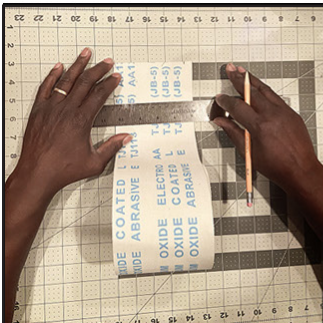
3. Place the creased sandpaper fold into the bottom of the slot of the Assistant Tool 2 at the narrow 1/4" (3mm) end.



4. This will leave approx 3/4" (19mm) on either side and 1/2" (13mm) on top of the Assistant Tool 2.

USING THE MANPA ASSISTANT TOOL 2 FOR ROLLING SANDING

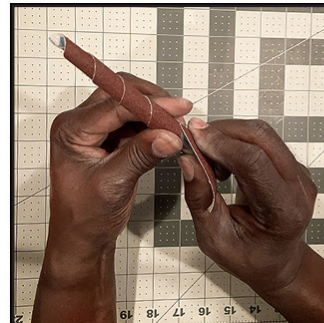
Sizes can vary to suit your needs depending on how tight you wrap the sandpaper, its thickness, and the wrapping angle. Sandpaper is market available in sheets or rolls, and in grits of your choice.



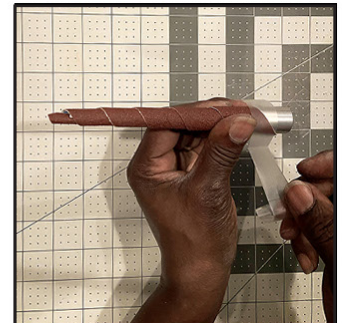
1. Cut a straight strip of sandpaper between 1" (25mm) to 1-1/2" (38mm) wide and at least 10" (250mm) long.
We used cloth backed sandpaper.



2. Place one end into the slot of Assistant Tool 2.



3. Tightly roll **CLOCKWISE** at approx 45° until you reach the bottom of the tool.
NOTE the power tool turns counterclockwise, so rolling clockwise prevents the paper from unraveling.



4. Using 1/2" tape, securely tape the end of the sandpaper to the tool to prevent slippage or loosening.